### #1 SAFETY RULE - STAY ALERT!!! IF YOU CANNOT, YOU HAVE NO BUSINESS OPERATING DANGEROUS TOOLS

GREATEST HAZARDS:

- 1. IGNORANCE OF HOW TOOLS FUNCTION OR CORRECT USAGE OF TOOLS
- 2. OVERCONFIDENCE THAT LEADS TO CARELESSNESS
- 3. RUSHING OR HURRYING
- 4. DISREGARDING THE BASIC SAFETY RULES
- 1. BE FAMILIAR WITH THE TOOLS YOU USE & WHAT THEY ARE DESIGNED TO DO
- 2. USE TOOL GUARDS
- 3. USE JIGS, IF NEEDED
- 4. MAINTAIN THE EQUIPMENT; HAND TOOLS& POWER TOOLS
- 5. PROTECT YOURSELF; EYES, EARS, LUNGS

### **PROTECTING YOUR HEARING:**

EXPOSURE AT 110 DECIBELS FOR 1 MINUTE CAN CAUSE PERMENANT HEARING LOSS 20 DECIBELS - WHISPERING VOICE 60 - NORMAL CONVERSATION 90 - MOTORCYCLE, LAWNMOWER 100 - WOODSHOP 110 - CHAINSAW 140 - CONCERTS, FIREWORKS

SOME WOOD DUST CAN CAUSE SKIN IRRITATION OR ALLERGIC REACTIONS ALSO PROTECT FROM FUMES OF STRIPERS, PAINTS, FINISHES, ECT.

WEAR PROPER CLOTHING; HAIR, JEWELRY

KEEP SHOP & WORK AREA CLEAN

SHOP PRACTICES:

- 1. DO NOT OVERREACH
- 2. DO NOT STRUGGLE WITH WORK THAT IS TOO LARGE
- 3. DO NOT WORK WITH DULL OR DIRTY TOOLS

- 4. DISCONNECT POWER WHEN MAKING ADJUSTMENTS
- 5. DO NOT FORCE CUTS
- 6. KEEP YOUR MIND ON WHAT YOUR DOING
- 7. DO NOT WORK WHEN TIRED, UPSET, OR UNDER THE INFLUENCE
- 8. LIFT ITEMS PROPERLY

**BE PREPARED; ACCIDENTS HAPPEN** 

- 1. STAY CALM
- 2. KNOW WHERE THE PHONE IS LOCATED
- 3. WHERE ARE THE EMERGENCY EQUIPMENT IS LOCATED

HAND TOOL SAFETY

- 1. KEEP TOOLS SHARP
- 2. NEVER WORK TOWARDS YOURSELF
- 3. SECURE WORK IN A VISE OR CLAMP
- 4. KEEP CLEAN

POWER TOOL SAFETY

- 1. ALWAYS WEAR EYE PROTECTION
- 2. DISCONNECT POWER BEFORE MAKING ADJUSTMENTS

- 3. CHECK POWER CORDS FOR WEAR
- 4. NEVER USE CHIPPED OR DULL BLADES, KNIVES, OR BITS
- 5. MAKE SURE WORK IS SUPPORTED AND STEADY
- 6. WAIT FOR TOOL TO STOP MOVING BEFORE SETTING IT DOWN
- 7. PROPERLY MAINTAIN ALL TOOLS

FASTENERS COMMON NAILS - FRAMING BOX NAILS - LIGHTER CONSTRUCTION, EX. SIDING CASING NAILS - WINDOW & DOOR CASINGS FINISHING NAILS - CABINETS & FURNITURE BRAD NAILS - CABINETS, FURNITURE, & TRIM

HARD WOODS USE A PILOT HOLE OFFSET NAILS TO AVOID SPLITTING NAIL SET TO SINK HEADS OF NAILS BLOCK OF WOOD TO REMOVE NAILS TO AVOID MARRING WOOD

#### SCREWS MORE HOLDING POWER THAN NAILS & EASIER TO REMOVE

NICER APPEARANCE - USE BRASS IF SCREWS ARE TO BE SEEN

IF EXPOSED TO WEATHER USE BRASS, STAINLESS STEEL, ALUMINUM, OR COPPER

SCREW HEAD SLOTS - SLOTTED, PHILLIPS, CLUTCH HEAD, POZIDRIV, ROBERTSON TYPE, LOBE - TORX

COUNTERBORE IS USED TO SINK SCREW INTO WOOD; USE PLUG TO COVER SCREW

MAKE PLUGS WITH A PLUG CUTTER

COUNTERSINK - SCREW HEAD IS LEVEL WITH WOOD

JOINT FASTENERS

PANELCONNECTORS - SCREW & SLEEVE NUT; SCREW PIN & CAM SOCKET; CROSS DOWEL AND BOLT - FURNITURE DOWEL SCREWS - THREADED BOTH DIRECTIONS CHEVRONS

**THREADED INSERTS** 

WOOD FASTENERS DOWELS BISCUITS

ANCHORS TOGGLE BOLTS EXPANSION ANCHORS PLUGS LEAD ANCHORS SPLIT-FAST ANCHOR

ADHESIVES MECHANICAL - BONDING BETWEEN ADHESIVE & WOOD FIBERS - FILLING PORE SPACES SPECIFIC - MOLECULAR ATTRACTION BETWEEN GLUE & WOOD. HAVE OPPOSITE ELECTRICAL CHARGES. FAR MORE STRENGTH OF BOND

CHARACTERISTICS OF ADHESIVES

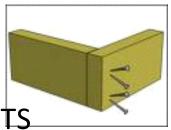
- 1. WATER RESISTANCE WITHSTAND WETNESS
- 2. HEAT RESISTANCE SOFTENS WHEN HEATED
- 3. CHEMICAL RESISTANCE WITHSTAND CHEMICALS SUCH AS FINISHES, CLEANING AGENTS, ALCOHOL
- 4. GAP FILLING FILLING GAPS IN JOINTS
- 5. CURING TIME LENGTH OF TIME TO FULLY CURE; STRENGTH OF JOINT
- 6. SHELF LIFE LENGTH OF TIME TO REMAIN USABLE
- 7. POT LIFE TIME TO APPLY BEFORE IT SETS
- 8. SET TIME THE TIME FOR THE SOLVENT TO EVAPORATE

TYPES OF ADHESIVES

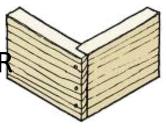
- 1. NATURAL MADE OF BONE, BLOOD, HIDES, EGGS, MILK, & VEGETABLES. EX. ANIMAL GLUES, STARCH GLUES, CASEIN
- 2. SYNTHETIC GLUES DEVELOPED DURING WWII
- A. THERMOPLASTIC WATER BASED
- B. THERMOSETTING CURE THROUGH A CHEMICAL REACTION. EX. EPOXY, HOT GLUE, POLYUTETHANE, CONTACT CEMENT

#### JOINTS BUTT JOINT -

SIMPLEST CAN ADD SPLINE, GLUE BLOCK, DOWELS, OR BISCUITS



RABBET JOINT -SINGLE OR DOUBLE RABBET USE DADO BLADE OR ROUTER



DADO AND RABBET JOINT END GRAIN IS A CONCERN ON THESE JOINTS. GLUE FOR STRENGTH



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MITER JOINTS TYPICALLY CUT AT 45 DEGREE ANGLE, NO END GRAIN SHOWING

- 1. SIMPLE MITER
- 2. SPLINED MITER
- 3. **BISCUIT MITERS**
- 4. KEYED MITERS
- 5. LOCKED MITERS



#### BOX JOINTS - FINGER JOINT VERY STRONG

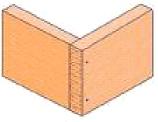


#### DOVETAIL JOINT - ACTUALLY LOCKS TOGETHER



# FRAME JOINTS

1. BUTT JOINT -



2. HALF-LAP JOINT



3. MITER JOINT



## 4. GROOVE AND STUB JOINT



### 5. COPE AND STICK JOINT



6. SLIP JOINTS

#### FINISHING PREPARATION

- 1. REMOVAL OF DRIED GLUE INTERFERS WITH STAINS & FINISHES
- 2. SANDING GO IN DIRECTION OF GRAIN; NEVER SKIP MORE THAN 2 GRITS; DO NOT PUT DOWNWARD PRESSURE ON SANDER
  FINAL SANDING SHOULD BE WITH THE GRAIN
  SAND PAPER USES THE GRIT SYSTEM
  - REFERS TO THE NUMBER OF HOLES IN THE SCREEN PER LINEAL INCH; 100 GRIT ABRASIVE PASSES THRU 100 OPENING PER LINEAR INCH OR 10,000 OPENINGS PER SQ. INCH

FIXING SCRATCHES & DENTS

- 1. WATER
- 2. WATER & HEAT

- 3. PLUGS
- 4. IRREGULARLY SHAPED PATCH
- 5. WOOD FILLER SANDABLE
- 6. OIL-BASED PUTTY WIDE RANGE OF COLORS
- 7. NON-HARDENING PUTTY USED AFTER PROJECT IS FINISHED
- 8. SHOP MADE WOOD PUTTY SAWDUST & GLUE

WHY FINISH

- 1. ENHANCE BEAUTY OF WOOD
- 2. PROTECT WOOD
- 3. MAKE EASIER TO CLEAN

COLORING WOOD

- 1. PENETRATING OIL STAINS EASY TO APPLY; PENETRATES INTO THE WOOD
- 2. PIGMENTED OIL STAINS EASY TO APPLY; DOES NOT PENETRATE
- 3. WATER STAINS DEEP PENETRATING; INEXPENSIVE; RAISES THE GRAIN; MORE DIFFICULT TO APPLY
- 4. SPIRIT STAINS LIMITED NUMBER OF

COLORS AVAILABLE; DOES NOT PENETRATE WELL; FADES OVER TIME

- 5. CHEMICAL STAINS RAISES GRAIN; VERY TOXIC
- 6. WAX STAINS NO TOPCOAT REQUIRED; EX. POLYURETHANE
- 7. VARNISH STAINS MORE LIKE PAINT; NOT RECOMMENDED
- 8. LACQUER STAINS CONCENTRATED & THINNED WITH LACQUER
- 9. GEL STAINS THICKER LIKE JELLY

PENETRATING FINISHES

- 1. LINSEED OIL
- TUNG OIL 1ST CUT IS 4:1 MINERAL SPIRITS TO TUNG OIL, PROPORTION OF TUNG OIL IS INCREASED WITH EACH COAT
- 3. NONTOXICOILS USED ON CUTTING BOARDS, BUTCHER BLOCKS, ECT.

**BUILT-UP FINISHES** 

 SHELLAC - LAYS ON TOP OF WOOD; DURABLE, WILL NOT CRACK, 2 HOUR DRY TIME, EXCELLENT SEALER, NONTOXIC

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